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ENGINEER:
SALES REP.:

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| Drawn by: | Janos B  |  |
|-----------|----------|--|
| Date:     | 7/4/2014 |  |
| Scale:    | NTS      |  |
| Weight:   | N/A      |  |

# 05-05 DT3000V2 Downdraft Table Specification Drawing File Name: (05-05) DT3000V2 - SD

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DUST COLLECTION + FUME EXTRACTION + OIL MIST FILTRATION + VEHICLE EXHAUST

# 66.25

TOP VIEW

#### SPECIFICATIONS:

CONSTRUCTION: 10, 12, and 14 Gauge steel cabinet with Powder-Coat finish. Includes separate access covers for filters and removable dust tray, 11.88 sq. ft., heavy duty, 300 PSF rated steel grating

(max. table loading 1500 lbs.; concentrated load 400 lbs.), baffled inlet spark trap, Vibra-Pulse filter cleaning system, and a direct drive motor/blower assembly wired to junction box outside unit. Motor starters/disconnects NOT included.

WEIGHT: 850 lbs.

DOWNDRAFT VELOCITY: 155 FPM (3 HP)

195 FPM (5 HP)

ELECTRICAL: ☐ 3 HP 208-230/460/3/60, 9.2-8.0/4.0 amps, std.

□ 3 HP 230/1, 14.5 amps, opt.

☐ 5 HP 230/460/3/60, 12.0/6.0 amps, opt.

NOISE: 77 dBA (worker zone) / 81 dBA @ 5' (outlet area), std., 3 HP

> 74 dBA (worker zone) / 78 dBA @ 5' (outlet area), silencer, 3 HP 78 dBA (worker zone) / 80 dBA @ 5' (outlet area), silencer stack,

FIRE SUPPRESSION: Equipment provided by others. MAIN FILTERS:

☐ (6) 150 ft² Clean 2 fllters, 16" Dla., std.

(6) FiberDust cartridges, opt.

AFTER FILTERS:

☐ Free standing HEPA option

☐ Free standing AD option

OTHER OPTIONS:

Pressure gauge kit indicates filter changes

□ Casters

☐ BF-1, Side shield option

☐ BF-2, Side shield option (24" center divider)

☐ BF-3, Hood option □ Aluminum water tray ☐ Fiberglass grating

☐ Aluminum grating

□ PVC coated grating

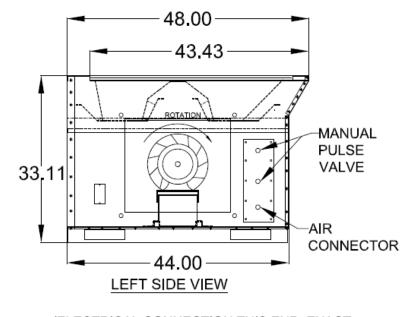
☐ Heavy duty grate, 1.5 x .25 bars, 1032 lbs. concentrated load. Max table load, 2000 lbs.

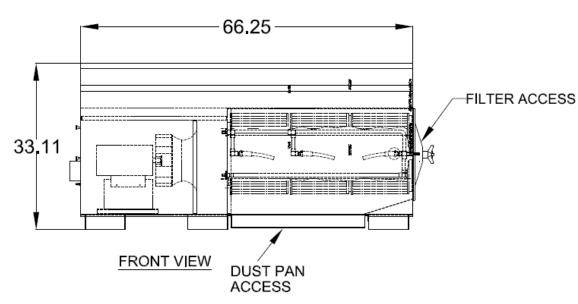
☐ Auto-Clean System

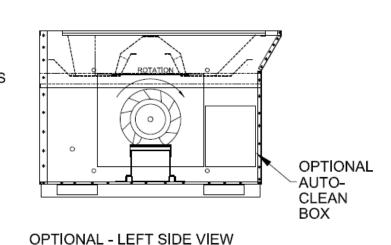
☐ Silencer, with or without stack collar

SPECIAL NOTES:

Compressed air filter provided by others.







(ELECTRICAL CONNECTION THIS END. EXACT LOCATION VARIES DEPENDING ON OPTIONS.)

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Janos B 7/4/2014 N/A

05-05 DT3000V2 **Downdraft Table** 

Specification Drawing

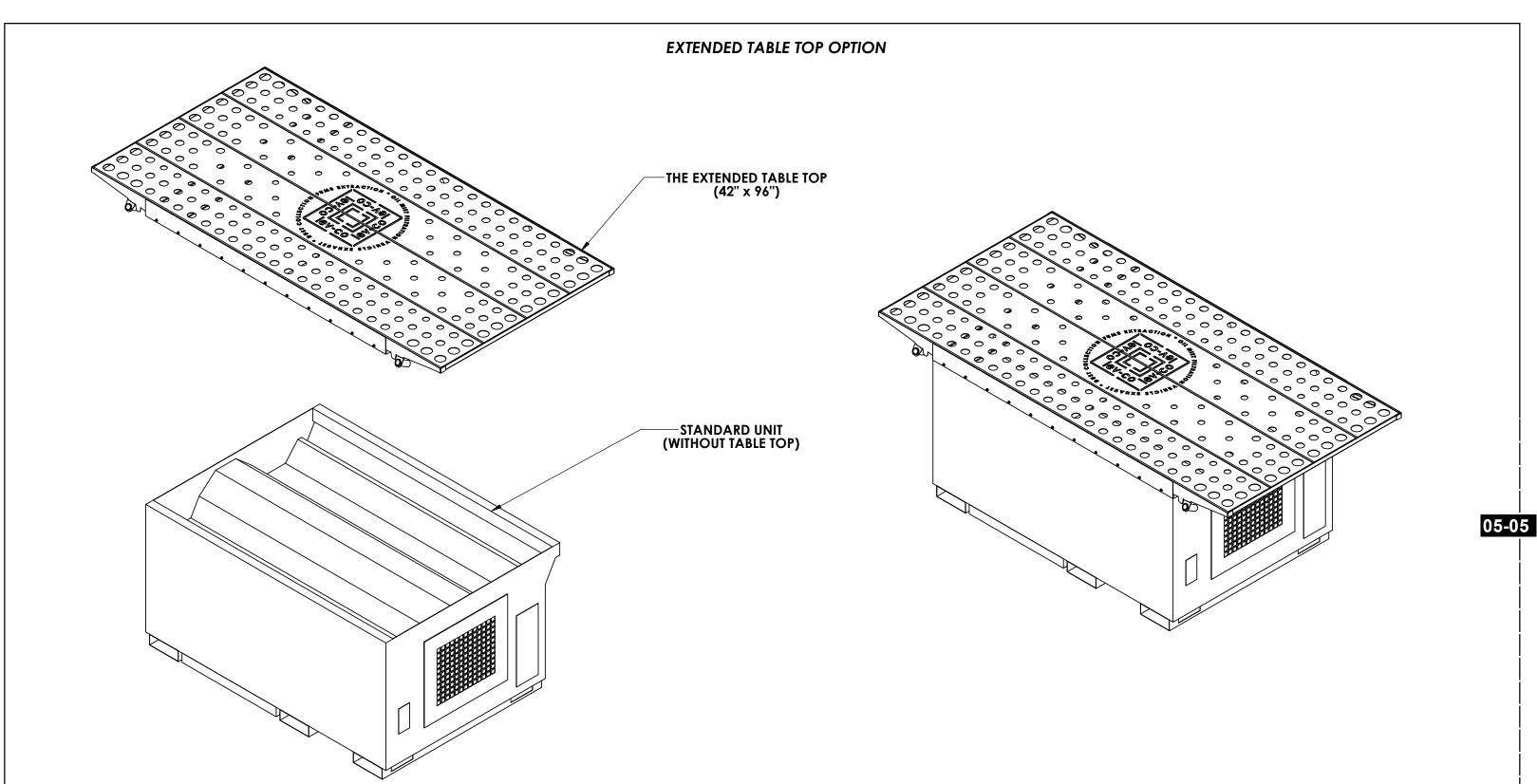
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File Name: (05-05) DT3000V2 - SD awing No.: -Sheet: 2/8



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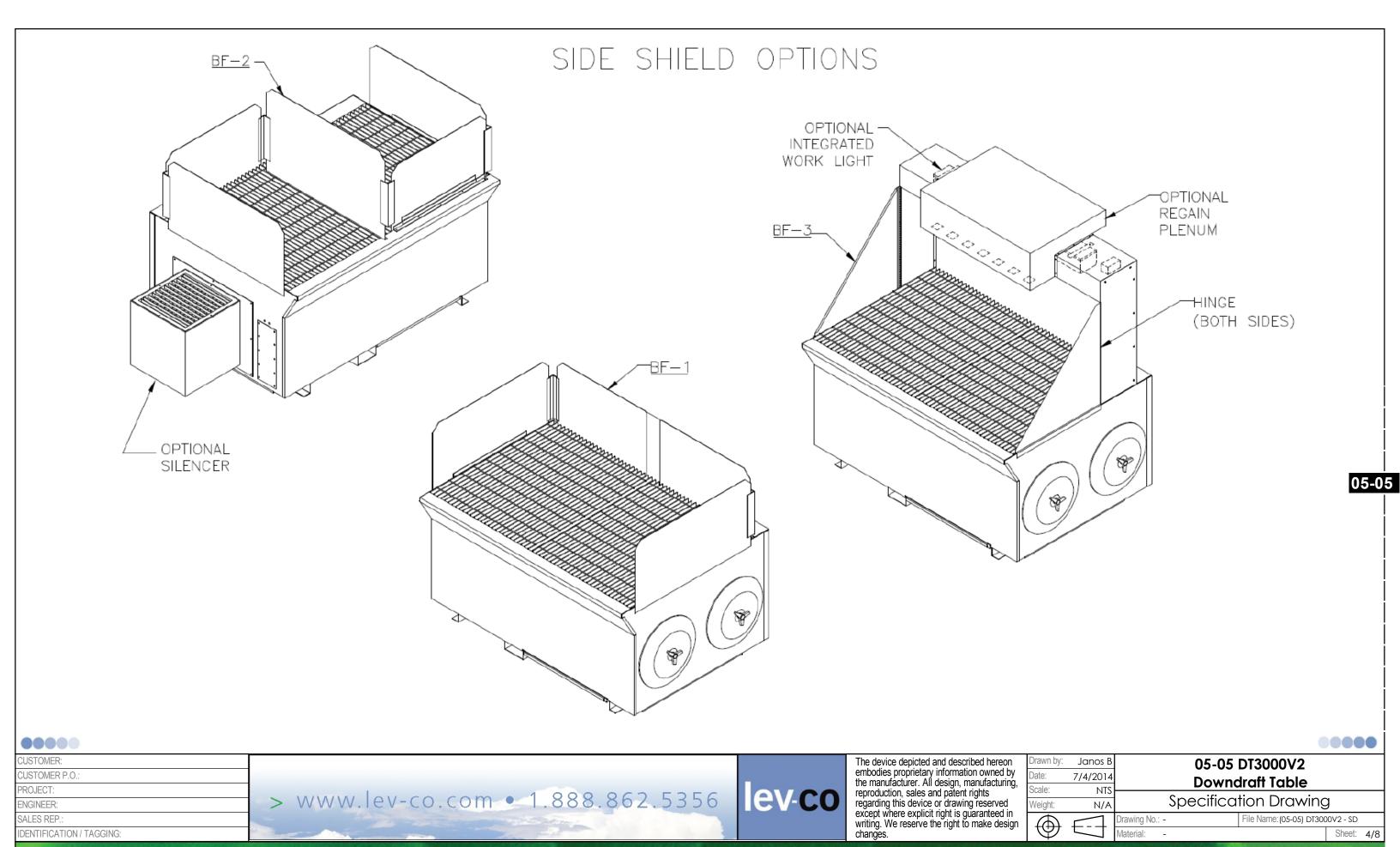
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| Date:     | 7/4/2014 |  |
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| Weight:   | N/A      |  |

# 05-05 DT3000V2 Downdraft Table

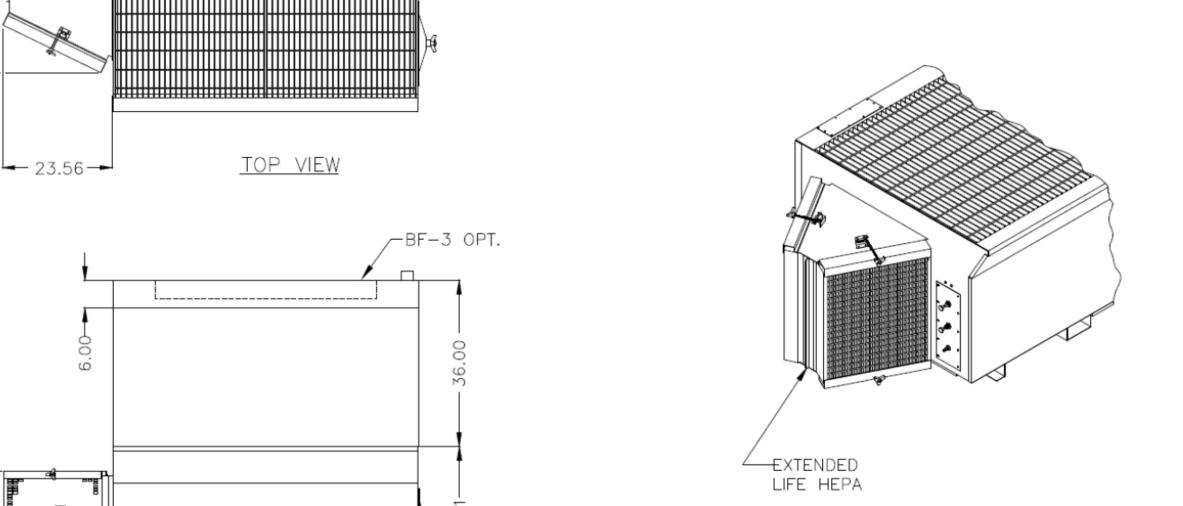
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N/A Specification Drawing

Drawing No.: - File Name: (05-05) DT30000



### EXTERNAL HEPA OPTION





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FRONT VIEW

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05-05 DT3000V2

Downdraft Table

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| ١ | Specification Drawing |                                  |  |  |
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|   | Drawing No.: -        | File Name: (05-05) DT3000V2 - SD |  |  |
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DUST COLLECTION . FUME EXTRACTION . OIL MIST FILTRATION . VEHICLE EXHAUST

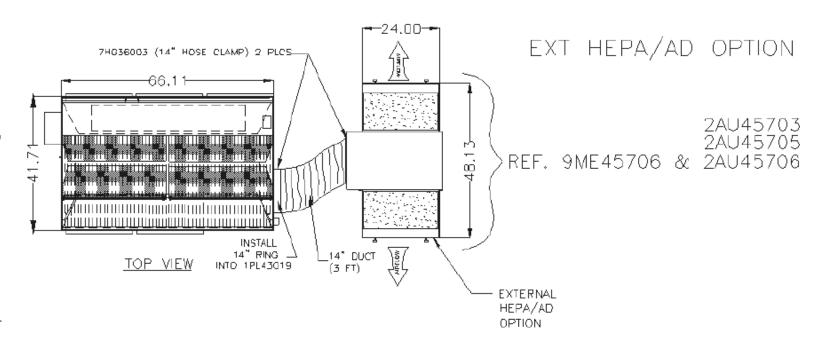
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Sheet: 5/8

## SHOP INSTRUCTION: HOW TO MODIFY THE DT3000 TO ACCEPT EXTERNAL HEPA OR AD.

KIT NUMBER: 2AU45703 & 2AU45705 INSTRUCTION NUMBER: 9ME45712



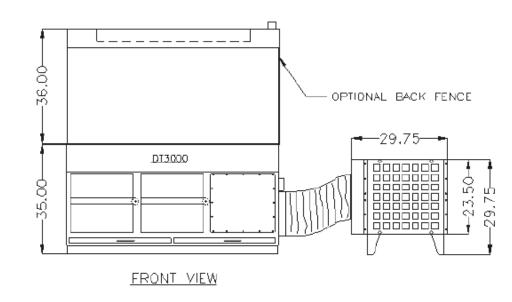
#### **GENERAL**

This sheet will explain how the DT3000 is to be modified to accept the external hepa, 2AU45706.

#### **INSTRUCTIONS**

- 1. Install 14" ring into blank plate, p/n: 1PL43019.
- 2. Install plate with ring over blower exhaust at right end of DT3000 onto cabinet.
- 3. Install 14" hose & hose clamps to ring installed in step #2 above and attach other end to HEPA/AD option cabinet.

#### \*\*14" DUCT REMOVED FOR SHIPPING



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#### 05-05 DT3000V2 Downdraft Table

Specification Drawing



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| awing No.: -                            | File Name: (05-05) DT300 | 00V2 - SD |   |
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DUST COLLECTION + FUME EXTRACTION + OIL MIST FILTRATION + VEHICLE EXHAUST

05-05

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#### **MODELS & OPTIONS**

| Main System / Part<br><b>Part #</b>                  | Description  | Misc. Options (when ord<br>Part #                    | dering main unit)  Description  |
|--|--|--|---|
| DT3000V2-<br>48x96                                   | 3750 cfm heavy duty downdraft table, 48 deep x 96 wide work surface at 33 height, 150-200 fpm downdraft velocity, with baffled inlet spark trap. Contains (6) CLEAN-2 ® cartridge filters (150 sq.ft. of media), manual VIBRA-PULSE ® filter cleaning system and a 5 HP TEFC motor 230-460/575/3/60 Hz. AS PER CANADIAN LAW; | DT3000-DED-<br>Grate                                 | Cost deduction for removing grates from DT3000v2  |
| ☐ <u>DTH3000-V2-1</u>                                | this unit is electrically approved by CSA/ESA field evaluation. 3000 CFM Down Draft Table 48Hx66WX34, 3HP, 230/460/3/60. AS PER CANADIAN LAW; this unit is electrically approved by CSA/ESA field evaluation.  | DT3000V2- ALUM DT3000V2-AP3                          | Aluminum bar grate in place of painted steel bar grate.  Offline AUTO-CLEAN VIBRA-PULSE cleaning system, 3 phase. Automatically cleans filters when unit is turned off. Call factory before ordering. |
| DTH3000-V2-2   | 3000 CFM Down Draft Table 48Hx66Wx34 3hp, 575/3/60. AS PER CANADIAN LAW; this unit is electrically approved by CSA/ESA field evaluation.   | <u>DT3000V2-</u><br><u>COATED</u>                    | Vinyl coated steel bar grate in place of painted steel bar grate.   |
| Fan / Motor Upgrades or<br>Part #                    | r Options (when ordering main unit)  Description   |  | R Fiberglass bar grate in place of painted steel bar grate.   |
| DT3000V2-3HP-<br>1 PHASE                             | 3 Hp 115/1/60 Hz (14.5 amps) 74 dBA (worker zone 78 dBA @ 5' (outlet area) in place of std. 3Hp motor  | <ul><li>□ DT3000V2-REG</li><li>□ DT3000V2-</li></ul> | Regain air option to redirect 500 CFM back in to the work area to increase capture. To be used with the BF3   |
| <u>DT3000V2-5HP</u>                                  | 5 Hp TEFC motor, 230/460/575/3/60Hz (12/6 amps), high pressure blower; 3750 cfm, 195 fpm downdraft velocity.   | REGAIN Starter-MNT                                   | option.  Kit for mounting Magnetic or Manual starters for T-140   |
| Filter Options (when ord<br>Part #                   | dering main unit)  Description   | Accessories Part#                                    | Description   |
| DT3000V2-EXAL  | External AD option: includes (4) refillable, v-bank adsorber modules, 100 lbs. capacity in remote cabinet. Order charcoal separately (see specification sheet for size).   | DT3000V2-EXT-  | Table extension, front, full width with solid surface. 9 deep   |
| <u>DT3000V2-EXHE</u>                                 | External HEPA option: includes (2) 99.97% HEPA filters in separate remote cabinet (see specification sheet for size).  | DT3000V2-EXT-<br>LEFT                                | Table extension, left side, full width with solid surface. 9 deep.  |
| Localized Enclosures and Part #                      | d Shields  Description   | DT3000V2-EXT-  | Table extension, right side, full width with solid surface. 9 deep  |
| <u>DT3000V2-BF2</u>                                  | Additional single center divider, 24 high for use with BF1. Separates table in half for 2 operators.   | Maintenance<br>Part#                                 | Description   |
| □ DT3000V2-BF3 □ DT3000V2- □ DT3000V2-               | Enclosure 36 tall, with sides, back and top.  BF3 enclosure with 80 watt, Dust-Tite 115 volt work light.   | <u>DT3000V2-PG-6</u>                                 | 0-6 magna-helic pressure gauge, approximately 5 diameter size. Surface mounted.   |
| <u>BF3/LIGHT</u> <u>DT3000V2-BF3-</u> <u>ACRYLIC</u> | Enclosure 36 tall, with side, back and top. Clear Acrylic  | Installation Accessories Part #                      | Description   |
| Sound Attenuation Part #                             |  | DT3000V2-<br>CASTERS                                 | Heavy duty with two (2) swivel casters and two (2) rigid casters with locks. Raises table height 1  |
| DT3000V2-S   | Description  External Silencer   |  |   |
| DT3000V2-S-ST  | Exhaust silencer with stack adapter. Upward discharge silencer with round 16 collar to accommodate vertical exhaust ducting (duct not included).   |  |   |
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| Weight:  | N/A       |   |
|          |           |   |

05-05 DT3000V2
Downdraft Table
Specification Drawing





 Drawing No.: File Name: (05-05) DT3000V2 - SD

 Material: Sheet: 7/8

#### **MODELS & OPTIONS**

Formaldehyde Nitric Oxide

Replacement filters - (Quantity discounts available upon request) Part # Description Flame Retardant Cartridge Filter made of 80/20% Cell/Poly Blend,. Replacement Filter for DCH/PCH/DTH, TC-4, 7FR0-2020 HC-4, DC-4/6/8/12/18 & DT-3000V2 filter units. Complete with Vibra Pulse Tube Cartridge for PCH-1, PCH-2, DCH-1, DCH-2, DC-4, DC-6, DC-8, DC-12, TC-4, HC-4, DT3000v2.0, DTH-800 and 7FR0-2020-OEM DTH-1700. Cartridge, CLEAN-2 ®, 150 sq.ft. of media. Open both ends. C/W Vibra-Pulse tube. Cartridge filter, Spunbond, Spark-resistant. Replacement Filter for DCH/PCH/DTH, TC-4, HC-4, DC-4/6/8/12/18 7FR0-2029 & DT-3000V2 filter units. 7FR02020 - PTFE Cartridge filter PTFE Polyester media for PCH/DCH/DTH units 18 lbs. of activated charcoal Charcoal-18 200 lbs. drum of activated carbon. Price: \$1.45/lb and \$30 for the drum. Charcoal-200 40" lb of CP Blend of chemisorbant and activated carbon blend Charcoal-CP40 Target Contaminants: Hydrocarbons VOC's Oxides of sulfur

> Hydrogen Sulfide Lower molecular weight aldehydes and organic acids

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#### 05-05 DT3000V2 **Downdraft Table**

Specification Drawing





File Name: (05-05) DT3000V2 - SD rawing No.: -Sheet: 8/8

DUST COLLECTION . FUME EXTRACTION . OIL MIST FILTRATION . VEHICLE EXHAUST